

Table of winding tension

wire diameter (mm)	copper (Max. kgf)	aluminum (Max. kgf)
3.0	49.48	21.21
2.9	46.24	19.82
2.8	43.10	18.47
2.7	40.08	17.18
2.6	37.17	15.93
2.5	34.36	14.73
2.4	31.67	13.57
2.3	29.08	12.46
2.2	26.61	11.40
2.1	24.25	10.39
2.0	21.99	9.42
1.9	19.85	8.51
1.8	17.81	7.63
1.7	15.89	6.81
1.6	14.07	6.03
1.5	12.37	5.30
1.4	10.78	4.62
1.3	9.29	3.98
1.2	7.92	3.39
1.1	6.65	2.85
1.0	5.50	2.36
0.9	4.45	1.91
0.8	3.52	1.51
0.7	2.69	1.15
0.6	1.98	0.85
0.5	1.37	0.59
0.4	0.88	0.38
0.3	0.49	0.21
0.2	0.22	0.09
0.1	0.05	0.02